
PRODUCT : Blending Solvent DR-500

PRODUCT DESCRIPTION

Blending Solvent DR-500 is a ready-to-spray blending agent used to melt the edge of select NOROO® 2K urethane topcoats. It is specifically designed as an edge blending solvent for invisible blend repairs where full panel repairs are not desirable. It is designed for use in the following NOROO Urethane Topcoat Systems:

USE

- A fast dry, ready-to-spray blending agent.
- Improves blending of NOROO® Single Stage colors and Clearcoats.

MIXING

1. Stir or shake Blending Solvent DR-500 thoroughly before using.
2. DR-500 is packaged ready to spray.

APPLICATION

Use fresh air mask
or charcoal respirator



2~2.5bar(siphon feed)
1~2 wet coat
1.4~1.6mm



1.5~2bar(gravity feed)
1~2 wet coat
1.2~1.5mm

- Application of the DR-500 must be performed using a two-gun method. The first gun will contain either a NOROO® Single Stage system, or a NOROO® Clearcoat system, and the second gun will contain the Blending Solvent used to melt the wet edge of the blend.
- Using the two gun method adjust air pressure of the second gun containing the DR-500 to 1.5~2.5bar for conventional gravity or siphon feed.
- Spray 1-2 even wet-on-wet coats to melt in the outer edge of the NOROO® Single Stage color or Clearcoat at a gun distance of 15~20cm. Recommended dry film thickness is 5~10µm. Allow DR-500 to dry overnight or after cool down from force dry then lightly buff repair area, if required.
- Dust free in 1-3 minutes and dry to buff after 24 hours.

HEALTH AND SAFETY

Please refer to Material Safety Data Sheet and Labels for additional safety information and handling instructions.

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a NIOSH approved air purifying respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, coveralls, and latex gloves when using product.

Ready to Spray VOC

Blending Solvent DR-500 yields a VOC content of 7.0 lbs./gal(860g/liter)

